

# ADEQ

ARKANSAS  
Department of Environmental Quality

January 3, 2008

Carolyn Walker  
Environmental Manager  
Baxter Healthcare Corp.  
1900 N. Hwy 201  
Mountain Home, AR 72653

NPDES PERMIT FILE  
NPDES # AR P001045  
AFIN # 03-00002  
Permit PN  
 Correspondence  
 Technical Backup  
1/9/08 nh Date Scanned

Re: Baxter Healthcare Pretreatment Compliance Assurance Visit (Tracking #ARP001045 / AFIN #03-00002)

Dear Ms. Walker:

Under 40 CFR 403.8(f)(1)(i): “[ADEQ is required to] Carry out all inspection, surveillance and monitoring procedures necessary to determine, independent of information supplied by Industrial Users, compliance or noncompliance with applicable Pretreatment Standards and Requirements by Industrial Users. Representatives of [ADEQ] shall be authorized to enter any premises of any Industrial User in which a Discharge source or treatment system is located or in which records are required to be kept under §403.12(o) to assure compliance with Pretreatment Standards. Such authority shall be at least as extensive as the authority provided under section 308 of the Act...”

Please find enclosed the completed inspection conducted at your facility on 11/14/07. Because of the complexity and size of the facility and time constraints, this inspector concentrated only on the Pretreatment regulated operations under the federal metal finishing category located in 40 CFR 433.

Below is a summary:

## Requirements:

1) Baxter is not sampling all regulated wastestreams from its metal finishing operations (“needles room” and the grinding operations). See 40 CFR 433.10(a) for applicable core and ancillary operations covered.

The original attempt at a schematic of processes/wastewater sources (Attachment A-4) was confusing insofar as where wastestreams were being discharged and sampled. The compliance sampling point was not identified.

After a walk-through of the “needles” and grinding room, it was apparent a more detailed discussion and schematic was necessary to accurately understand and portray wastewater sources, discharge and sampling points.

Since the site visit, after numerous conversations both electronically and by phone, Ms. Walker has now supplied this office with what appears to be a comprehensive, accurate wastewater flow schematic and sampling plan to confirm compliance (or non-) with the CFR 433 concentration limits. See Attachment A-1 for the most recent schematic of regulated wastewater flows and proposed sampling plan.

- a. What would have been a required action, “to submit an updated, accurate wastewater flow schematic per 40 CFR 403.12(b)” appears to now have been completed.
- b. Baxter must now follow its proposed sampling plan (Attachment A-1) to confirm all regulated streams meet compliance with the CFR 433.17 concentration limits.

2) Chains of custody are not complete. See Attachment A-2 for example. For a sample to be considered legally defensible, valid and not suspect of tampering, the sampler’s name (“relinquished by”) as well as the “received by” name(s), all the way to the contract lab must coincide and be complete with dates and times indicating transfers.

3) Under 40 CFR 403.5(b)...” the following pollutants shall not be introduced into a POTW:  
(2) Pollutants which will cause corrosive structural damage to the POTW, but in no case Discharges with pH lower than 5.0, unless the works is specifically designed to accommodate such Discharges...”

And, under 40 CFR 403.12 (g) *Monitoring and analysis to demonstrate continued compliance...*

(5) All analyses shall be performed in accordance with procedures established by the Administrator pursuant to section 304(h) of the Act and contained in 40 CFR part 136...”

Baxter is currently using pH “tape” to measure the pH of its wastewater discharged to the City. Baxter must follow the approved CFR 136 method with a calibrated pH probe.

**Recommendations:**

1) Notify the City when the facility is planning a discharge of its cooling tower waters for yearly maintenance. Corrosion inhibitors, algaecides and other cleaning agents may have an effect on the City’s wastewater treatment plant. The City should be aware, in advance of this batch discharge for their input/approval.

**Conclusion:**

It was a pleasure working with you and your staff. Your open cooperation and willingness to share requested information was greatly appreciated. Your patience and understanding of the requirements placed on your operations cannot be overemphasized to help maintain national consistency with the requirements of the National Pretreatment Program.

Please respond within 30 days in writing with corrective actions and any comments regarding the compliance assurance visit.

If you should have further questions or comments regarding this report, please feel free to contact this office at (501) 682-0625.

Sincerely,



Allen R. Gilliam  
ADEQ State Pretreatment Coordinator

Attachments: 11/14/07 "Pretreatment Industrial Inspection" and A-1 through A-4

cc: Greg Hurley/NPDES Enforcement  
Alma Clark/Plant Supervisor/720 South Hickory Street/Mountain Home, AR 72653

**Pretreatment Industrial Inspection**

**Facility Information**

Facility Name: <i>Baxter Healthcare</i>		Site Address: <i>1900 N. HWY 201 Mountain Home, AR 72653</i>	
Signatory Authority (Name & Title): <i>Steve Cardin, Plant Mgr.</i>			
Phone: <i>870.424.5210</i>		Mailing Address (if different): <i>same</i>	
Fax: <i>870.424.5220</i>			
Address: <i>SAME</i>		Corporate Owner Name and address (if applicable): <i>Baxter International, Inc One Baxter Pkwy, Deerfield, IL 60015</i>	
Phone: <i>870.424.5336</i>		Phone: <i>847.948.2000</i>	
Fax: <i>same</i>		Fax:	
Contact Person (Name & Title): <i>Carolyn Walker Env. Administrator</i>		Corporate CEO: <i>John Forsyth</i>	
e-mail: <i>carolyn_walker@baxter.com</i>		e-mail:	
Facility Permit # Tracking # <i>or</i> ARP001045		Last Inspection Date: <i>8/23/06</i>	
POTW (City) IU discharges to: <i>City of Mountain Home</i>		POTW's NPDES # <i>AR0021211</i>	
Industrial Classification: <input checked="" type="checkbox"/> Categorical		<input type="checkbox"/> Significant	
If Categorical, list which CFR #(s) the facility is subject to: <i>CFR 433.17</i>			
Table of Contents			
I. Summary of Inspection		Page <i>1</i> of <i>10</i>	
A. Inspection Objectives			
B. Inspection Analysis			
II. Pre-Inspection Meeting		Page <i>3</i> of <i>10</i>	
A. General Information			
B. Facility Permits			
C. Additional Comments		<i>Page 4 of 10</i>	
III. Attachments "Yes" indicates item exists at the facility and attachments will be included "No" indicates item does not exist at the facility and attachments aren't necessary			
A. Industrial Processes		yes <input checked="" type="checkbox"/> no <input type="checkbox"/> Page <i>5</i> of <i>10</i>	
B. Pollution Prevention Activities		yes <input checked="" type="checkbox"/> no <input type="checkbox"/> Page <i>6</i> of <i>10</i>	
C. Pretreatment System		yes <input checked="" type="checkbox"/> no <input type="checkbox"/> Page <i>7</i> of <i>10</i>	
D. Chemical Storage		yes <input checked="" type="checkbox"/> no <input type="checkbox"/> Page <i>8</i> of <i>10</i>	
E. Spill/Slug Control Plan		yes <input checked="" type="checkbox"/> no <input type="checkbox"/> Page <i>9</i> of <i>10</i>	
F. Self-Monitoring/TOMP		yes <input checked="" type="checkbox"/> no <input type="checkbox"/> Page <i>10</i> of <i>10</i>	
Comments: <i>ISO 14001 certified for EMS OHSAS 18001 certified Voluntary Protection Program EPA Star</i>			
Inspector's Name (Print): <i>Allen Gilliam</i>		Signature: <i>Allen Gilliam</i>	
IU Rep's Name (Print): <i>Carolyn Walker</i>		Signature: <i>Carolyn Walker</i>	
Date and Time Inspection Ended: <i>11/14/07 10:45 AM 11:38 AM</i>			

I. Summary of Inspection			
A. Inspection and Objective (Complete Before Inspection)			
<input type="checkbox"/> Permit Renewal	<input checked="" type="checkbox"/> Bi-Annual	<input type="checkbox"/> Spill/Slug	<input type="checkbox"/> Unscheduled
<input type="checkbox"/> New Construction	<input type="checkbox"/> Noncompliance	<input type="checkbox"/> Follow-up	<input type="checkbox"/> Complaint
Inspection Objective(s): Determine facility's compliance with CFRs 403 and 433.17 per ADEQ's "control authority" status and CFR 403.8(f)(1)(v). Due to time constraints and with the facility complex being so expansive, this compliance assurance visit concentrated only on the metal finishing operations ("needles room") and its WW generated.			
Checklist of items to be reviewed and/or visually inspected:			
<input checked="" type="checkbox"/> Pre-inspection Meeting	<input type="checkbox"/> Permit Conditions	<input type="checkbox"/> Safety Concerns	
<input checked="" type="checkbox"/> Process Inspection	<input checked="" type="checkbox"/> Pretreatment Process	<input checked="" type="checkbox"/> TOMP	
<input type="checkbox"/> Chemical Storage	<input checked="" type="checkbox"/> Discharge point(s)	<input type="checkbox"/> Spills/Slug Control Plan	
<input type="checkbox"/> Records Review	<input type="checkbox"/> RCRA information	<input checked="" type="checkbox"/> Process/Flow/Pretreatment Schematics	
<input checked="" type="checkbox"/> IU sampling procedures	<input type="checkbox"/> Flow/pH Meter(s)	<input type="checkbox"/> Calibration Records	
<input checked="" type="checkbox"/> MSDS Inventory List	<input type="checkbox"/> New MSDS	<input type="checkbox"/>	
Comments: Facility makes hypodermic needles from SS "cannulas". They also conduct plastic injection molding for parts that are assembled into the final hypodermic. Other plastic products include I.V. bags and tubing.			
B. Inspection Analysis			
Were there any deficiencies/violations identified and noted during the inspection? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No			
Provide a brief narrative of deficiencies/violations or other concerns in the following areas:			
Records Review: Chains of custody (See Attachment A-2 dated 6/4/07 for example) for the semi-annual reports analysis are not complete.			
Process Area(s): Only the schematic and the needles production (CFR 433) room was reviewed and visited (see Attachment A-1). Seems there was some confusion on what streams from their various small baths and rinses were actually being sent through "pretreatment" and which were sent directly to the city's sewer without being treated/sampled. Batch discharge schedules of the various processes & rinses made the "representative sampling" assessment confusing.			
Pretreatment System: no comment			
Self Monitoring Procedures: It appears not all metal finishing WW was being sampled for compliance.			
Diversion/Sewer Meters: N/A			
Spill/Slug Control Plan:			
Sampling Point: Adequate for "some" of the regulated streams being sent to their pretreatment tank. More sampling points must be identified to assess ALL regulated (ancillary) waste streams for compliance before discharging directly to the City's sewer system.			
Chemical Storage:			

<b>II. Pre-Inspection Meeting</b>			
<b>A. General Information</b>			
Date and Time Inspection Started: 11/14/07 8:15 a.m.		SIC code(s): 3841, 3089	
IU Reps/Titles:		Control Authority Reps/Titles:	
Carolyn Walker / Env. Administrator		Allen Gilliam / ADEQ State Pretreatment Coordinator	
Jason Barnes / EHS Manager			
End product(s): Hypodermic needles and health sector plastic products		Approx. # of units produced: varies	
Days of Operation: 7/wk (usually)		Days of Production (if different): same	
Hours of Operation: 24		Hours of Production (if different): same	
Shift 1, hrs.: 7:30 a.m. to 4 p.m.	Shift 2, hrs.: 4 p.m. to 12 midnight	Shift 3, hrs.: 12 midnight to 7:30 a.m	
# of Employees: ~1,000	Peak Mos.: none	"Off" Mos.: none	
Are there any scheduled plant shutdowns? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A <input type="checkbox"/> If yes, when? ~ weeks of 7/4 and 12/25			
Are there designated plant clean-up days? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A <input type="checkbox"/> If yes, when? Same as above			
<b>Is the facility currently in compliance with all pretreatment reporting requirements and limits?</b> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>			
If No, explain: 1) It appears not all regulated streams under CFR 433 are being sampled/analyzed for compliance.			
2) Chains of Custody are not complete.			
Are there any Special Entry Procedures for the Discharge/Sample point locations? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>			
If Yes, explain: Sampling points in "needles room" will require sanitary garments, safety glasses and gloves.			
Are there any Safety Concerns or Identified Hazards that the inspector should be aware of: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No			
If Yes, explain: Eye protection for use in "needles room".			
<b>Has there been any changes since the last inspection regarding the following items:</b>			
Plant/flow/process layout? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, obtain copy of updated schematic (See Attachment A-1)			
Processes? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain:			
Production Levels? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain:			
Raw materials? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain:			
Flow rates? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain:			
Are regulated and non-regulated wastestreams combined? yes <input checked="" type="checkbox"/> * no <input type="checkbox"/> *see Section B, "Process Area" above			
Prior to Pretreatment System? yes <input checked="" type="checkbox"/> * no <input type="checkbox"/> N/A <input type="checkbox"/>			
If Yes, was the CWF used to calculate limits? yes <input type="checkbox"/> no <input checked="" type="checkbox"/>			
Prior to connection to the POTW sanitary sewer? yes <input checked="" type="checkbox"/> * no <input type="checkbox"/> N/A <input type="checkbox"/>			
At connection to sanitary sewer? yes <input checked="" type="checkbox"/> * no <input type="checkbox"/> N/A <input type="checkbox"/>			
Production and flows verified for Production-Based Standards? yes <input type="checkbox"/> no <input type="checkbox"/> N/A <input checked="" type="checkbox"/>			
What is the current avg. production rate and process flow? Production rate - N/A, Process flow – estimated @ 365 to 1,065 gal/day, depending on individual process dump cycles. 700 gallon batch from treatment tank is ~once/week.			
Is the prod. rate or flow substantially different (+/- 20%) from those used in calculating limits? Yes <input type="checkbox"/> no <input type="checkbox"/> N/A <input checked="" type="checkbox"/>			



**Attachment A: Industrial Process(es)**

List process(es) generating wastewater. Note if it's categorical (federally regulated w/pretreatment limits) or not

1. Grinding coolant	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	4. Nitric acid (passivation)/rinse	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>
2. Alkaline clean/rinse(s)	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	5. "Oakite" Cleaning/rinse	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>
3. Acid(s) Electropolish/rinse	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	6. Plastics Extrusion/Injection	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>

Were processes visually inspected? Yes\*  No  N/A  \*Plastics making processes were not observed

Brief description of process(es): Facility manufacturers disposable medical products including needles used for collection of blood. Only the needles making process (the metal finishing processes generating wastewater) was focused on during this site visit. "Cannulas" (small SS tubes) are ground on one end to produce the "point", then sent to the "cleaning" room where they are dipped into a sodium hydroxide bath, hot potable water dip rinsed, then hydro-blasted (high pressure water/air mix). Needles are then sent through a sulfuric/phosphoric acid electropolish bath, dipped in a drag out (dead rinse) potable water tank. Then the needles are spray rinsed with potable water. The nitric acid passivation process follows with another potable water rinse and a final hydroblast rinse. The final stage includes dipping the needles in a cleaning "Oakite" bath followed by a potable water rinse. The needles are placed in a centrifuge dryer and are ready for "overmolding" of plastic for final hypodermic needle product. All tanks are heated with some baths being agitated ultrasonically.

See Attachment A-1 for final process wastewater flow schematic.

General observations of facility's indoor housekeeping: Very clean and orderly

General observations of area outside facility's building: Very clean and orderly

Check all sources of wastewater being discharged into the City's collection system. Indicate avg. gal/day, measured (M) or estimated (E). If batch (B) discharged, list frequency and volume (1000 gal/month, e.g.).

<input checked="" type="checkbox"/> Rinse Overflows B - 32 gal/day 100 gal/day (hydroblasts) B - 75 gal/day B - 32 gal/day B - 8 gal/day	<input type="checkbox"/> Equip. Cleanup	<input type="checkbox"/> Floor Cleanup	<input checked="" type="checkbox"/> Spent Bath Solutions B - 30 gal/yr (Electropolish) B - 8 gal/day (Nitric)
<input checked="" type="checkbox"/> Product Cleaning B - 8 gal/day degreaser B - 32 gal/day (Oakite)	<input type="checkbox"/> Forklifts Maint./Wash	<input checked="" type="checkbox"/> Tank Dragout (dead rinse) B - 8 gal/year	<input type="checkbox"/> Air Pollution Devices
<input type="checkbox"/> Boiler Blowdown	<input type="checkbox"/> Spent Rinse Tanks	<input type="checkbox"/> Equipment Coolants	<input checked="" type="checkbox"/> Non-Contact Cooling Water B ~ 2,000 gal/yr
<input type="checkbox"/> Stormwater	<input checked="" type="checkbox"/> Sanitary	<input checked="" type="checkbox"/> Grinder Coolant B - 14 gal/day (100/wk)	<input checked="" type="checkbox"/> "Staging" B - 50 gal/day

List Major Raw Materials and Chemicals used:

Sodium hydroxide, nitric, sulfuric and phosphoric acids, sodium hydroxide tribasic, "Safety Cool" (grinding ops), methylene chloride, Bis (2-ethylhexyl) phthalate, lubricating and hydraulic oils.

Check Waste Stream Pollutants of Concern from Process(es):

<input type="checkbox"/> BOD	<input checked="" type="checkbox"/> CN <sup>-</sup>	<input checked="" type="checkbox"/> Metals (List) All metals listed in CFR 433.17	<input checked="" type="checkbox"/> Solvents (List) Facility has submitted an approvable TOMP and has waived out of testing for the CFR 433 toxic organics
<input type="checkbox"/> TSS	<input type="checkbox"/> Cl <sub>2</sub>		
<input type="checkbox"/> O&G	<input type="checkbox"/> S <sup>-</sup>		
<input checked="" type="checkbox"/> pH	<input type="checkbox"/>		

Are there floor drains in the Process area?  Yes  No If yes list number and the location of all floor drains:



**Attachment B: Pollution Prevention (P2) / Recycling Activities**

Does the facility have a written P2 Plan? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Does this facility practice P2? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Environmental Management System in place? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
ISO Certified? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Written Standard Operating Procedures? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Preventative Maintenance Program Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> (hydraulic systems, valves, pumps, etc)	
Explain:	
Water Reuse: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain: Closed-loop system in use where feasible within facility for cooling water.	
Cost Accounting to Track Savings: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Inventory Control / "Green Purchasing": Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> (lean manufacturing/"env. friendly purchasing", etc)	
Explain:	
Employee Training: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Spent Solvent Reclamation? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Recycle Paper, Aluminum, Boxes, and Pallets? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Recycle Waste Oil, Solvents, and Lubricants? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Other Activities	
P2 Equipment/Practices in use:	
<input type="checkbox"/> Overflow Alarms	<input type="checkbox"/> Aqueous Cleaning Solutions
<input checked="" type="checkbox"/> Heated baths and rinses	<input type="checkbox"/> Countercurrent Rinsing
<input checked="" type="checkbox"/> Dragout (dead rinse) Tank	<input type="checkbox"/> Seal-Less Pumps
<input checked="" type="checkbox"/> Bath agitation via ultrasonics	<input type="checkbox"/> Secondary Containment of Process Solutions
<input checked="" type="checkbox"/> Manual rinsing	<input type="checkbox"/> Bead Blasting to Remove Paint
<input type="checkbox"/> Water Soluble Cutting Fluids	<input type="checkbox"/> Recycle Overspray
<input type="checkbox"/> In-Process Recycle (Ion Exchange, Reverse Osmosis)	<input type="checkbox"/> Conductivity Meters
<input type="checkbox"/> Dead Rinse Tanks	<input checked="" type="checkbox"/> Bath / Rinse Filtration

**Attachment C: Pretreatment System**

Are wastestreams segregated before pretreatment?  Yes  No  N/A

Are they pretreated prior to discharge to the sanitary sewer?  Yes &  No  N/A

Was the pretreatment system visually inspected during this visit?  Yes  No  N/A

Check which of the following are utilized for pretreatment prior to discharge to sanitary sewer:

<input type="checkbox"/> Dissolved air floatation	<input type="checkbox"/> Membrane Tech.	<input type="checkbox"/> Ion Exchange	<input type="checkbox"/> Biological Treatment
<input type="checkbox"/> Centrifugation	<input type="checkbox"/> Flow Equalization	<input type="checkbox"/> Ozonation	<input type="checkbox"/> Chlorinating
<input checked="" type="checkbox"/> Chemical Precipitation	<input type="checkbox"/> Oil/Water Separation	<input type="checkbox"/> Reverse Osmosis	<input checked="" type="checkbox"/> Grit Removal
<input type="checkbox"/> Sludge Filter Press	<input type="checkbox"/> Grease Trap	<input type="checkbox"/> Screen	<input type="checkbox"/> Solvent Separation
<input checked="" type="checkbox"/> pH Adjustment	<input type="checkbox"/> Sand Trap	<input checked="" type="checkbox"/> Sedimentation	<input type="checkbox"/> Silver Recovery
<input type="checkbox"/> Belt/Disk Oil Skimmer	<input checked="" type="checkbox"/> Chrome reduction	<input checked="" type="checkbox"/> Filtration (macro)	<input type="checkbox"/>

Provide Brief Description of Pretreatment System (leaks, cleanliness, equipment not in working order): Basic 1000 gallon fiberglass mixing tank for chrome reduction, metals chemical precipitation and pH adjustment is discharged about once/week. This tank is surrounded by a containment wall.

Does the description match the schematic currently on file?  Yes  No  N/A (not one on file)

System Operator(s) Name:

Does discharge permit require licensed operator?  Yes  No  N/A

Is the System Operator(s) licensed by the State of Arkansas (per Reg. # 3?)  Yes  No  N/A

List Name(s) and License classification:

Is training provided to the Pretreatment System Operator(s)?  Yes  No  N/A

If Yes, list type and frequency:

Is the discharge from the Pretreatment System?  Batch  Continuous  Combination

If any discharges are batch type or combination, describe the following:

Volume of each batch: ~700 gallons per week (during a 15 - 30 minute period) from outside treatment tank . (Batch discharges from various needles operations that haven't been sampled vary from X gallons/shift to X gallons/day).

Describe processes from which (sampled) batch originated: only from the degreasing/rinse, electropolish, passivation/rinse stages.

Approximate duration of batch discharge: 15 – 30 minutes

Meter Type	Calibration Procedure and Frequency	Comments (Totalizer Reading)
N/A		

**Attachment D: Chemical Storage Area(s) Did not view entire facility**

Does the facility have a designated chemical storage area(s)? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No		
Was this area(s) visually inspected? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A		
Describe Chemical Storage Area(s) (From facility TOMP)	Are there floor drains in this area?	If yes, where does this drain lead to?
1. Ethylene glycol	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input checked="" type="checkbox"/> hauled off-site
2. Methylene Chloride	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input checked="" type="checkbox"/> hauled off-site
3. Bis (2-Ethylhexyl) phthalate	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input checked="" type="checkbox"/> hauled off-site
4. Lubricating/hydraulic oils	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input checked="" type="checkbox"/> hauled off-site
Does the Chemical Storage Area(s) contain any of the following?		
<input type="checkbox"/> Dikes, Berms for Containment	<input checked="" type="checkbox"/> Plugs for Floor Drains	
<input checked="" type="checkbox"/> Secondary Containment pit under "treatment tank"	<input type="checkbox"/> Premix (low) Concentrations	
<input checked="" type="checkbox"/> Alarms	<input type="checkbox"/> Chain restraints, limited access	
<input type="checkbox"/> Spills Control Kits for Cleanup	<input type="checkbox"/> Notification Procedures	
<input checked="" type="checkbox"/> Chemical desegregation in outside Storage Area	<input type="checkbox"/> Other	
Chemical Inventory List (MSDS) on file? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A		
Were any new MSDS reviewed during the Inspection? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A		
If yes, list below: Cooling tower corrosion (phosphoric, sulfuric acids and a "substituted aromatic amine") inhibitor and biocide (sodium hydroxide) chems along with the chrome reduction chemical (sodium meta bi-sulfite)		
Chemical storage comments: Didn't get to see all chemical storage areas but, from facility reps, "chemical storage areas" are all well protected and contained".		
Chemical handling procedures (totes, dolly, buckets, hardline, etc): The metal finishing (needles room) chems are brought to their stations on an as-needed basis in 5 gallon containers. Flammables are stored in flame resistant cabinets in each department.		

**Attachment E: Spill/Slug Control Plan**

Does the facility have a Spill/Slug control plan? From the limited area of the facility visited, it did not appear there was a slug potential.	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
If yes are the following: 403.8(f)(2)(v)(A-D) requirements in place?	
Is the spill/slug control plan <2 years old?	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
(A) Describes discharge practices including non routine batch (slug) discharges	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
(B) Describes storage and handling of chemicals	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
(C) Procedures for immediate notification to POTW of slug discharges	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
(D) 1. Describes measures for controlling toxic/hazardous pollutants	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
2. Describes procedures and equipment for emergency response	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
3. Describes follow-up to limit damage suffered by POTW or environment	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
4. Does the facility have Spill/Slug Notification Procedures posted?	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
5. Are worker personnel provided training in the event of a spill or slug discharge?	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
If no:	
Does the facility have Spill/Slug Notification Procedures posted?	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
Is it posted in areas where chemicals are used and stored?	<input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A
If Yes how many?	
Are appropriate personnel provided training in the event of a spill or slug discharge?	<input checked="" type="checkbox"/> yes <input type="checkbox"/> no
Have there been any non-routine, episodic discharges or chemical spills in the past year?	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no
(Briefly Describe, Include Dates)	
Was the City notified of these occurrences? <input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A	
<b>Visual Inspection of Discharge Lines/Points</b>	
Provide description of manhole condition and flow channel of the following where applicable:	
Sampling / Monitoring Point: Adequate.	
Total Flow Monitoring Point: Flow estimated at 700 gpd from 1,000 gallon "treatment tank" into a PVC line which "elbows" down into the City's sewer system.	
Upstream Manhole: N/A	
Point of Connection: N/A	

**Attachment F: Self-Monitoring & if CFR 433, TTO/TOMP Requirements**

Have Operator (or person collecting the sample) to describe how composite and grab samples are collected and preserved. Record descriptions. Include name of individual and title.

See Attachment A-3 for example "treatment" SOP.

Where is the sample point located?

<input type="checkbox"/> End of Process	<input checked="" type="checkbox"/> Pretreatment Effluent	<input type="checkbox"/> Total Flow
<input type="checkbox"/> Combined Flow	<input type="checkbox"/> Metered Flow	<input type="checkbox"/> Flow Actuator
<input type="checkbox"/> Private Manhole	<input type="checkbox"/> Utility Manhole	<input type="checkbox"/> Advance Notice Required
<input type="checkbox"/> Safety Hazards Identified	<input type="checkbox"/>	<input type="checkbox"/>

Is the Sample Collection Site Adequate?  Yes  No  N/A

Does the facility rep. request a split sample on this sampling/inspection?  Yes  No (no samples collected during this site visit because it would not have been representative)

Does the facility perform self-monitoring tests in-house?  \*Yes  No  N/A \*non CFR 136 methods for pH & analyte "check"

If no, Record the name and address of Contract Lab: They send their compliance samples to American Interplex  
8600 Kanis Rd., Little Rock, AR 72204

Automatic Sampler  or Manual

IU Self-Monitoring Results reviewed:	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
Is the Contract Lab certified by ADEQ for test parameters?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
Dates and Times of Sample Analysis Recorded?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
Correct Methods Used for Test Analysis (Refer To 40CFR Part 136)	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
EPA recommended holding times being met (Refer to 40CFR Part 136)	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
Chain of Custody Records for Self-Monitoring Samples Reviewed *Chains of Custody are "broken". See Attachment A-2 for example.	<input checked="" type="checkbox"/> * Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
Were correct Sample Types Collected	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
Dates and times of Sample Collection Recorded?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
Were Samples preserved correctly (refer to 40CFR Part 136)	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
Were Self Monitoring records on file for past 3 years?	<input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A (didn't review)

List the parameters the facility monitors and the frequency: All below 2/year

<input checked="" type="checkbox"/> Cd(t)	<input checked="" type="checkbox"/> Cu(t)	<input checked="" type="checkbox"/> Cr(t)	<input checked="" type="checkbox"/> Ni(t)	<input checked="" type="checkbox"/> Pb(t)
<input checked="" type="checkbox"/> Ag(t)	<input checked="" type="checkbox"/> Zn(t)	<input checked="" type="checkbox"/> pH	<input checked="" type="checkbox"/> CN'(t)	<input type="checkbox"/> CN'(a-c)
<input type="checkbox"/> TTO-Vol	<input type="checkbox"/> TTO-B/N	<input type="checkbox"/> TTO-A.E.	<input type="checkbox"/> TTO-Pest	<input type="checkbox"/> Cr(hex)
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**Toxic Organic Management Plan (TOMP) for Metal Finishers under CFR 433**

How does the IU report TTO?  Analysis  Certification Statement

Does the facility have a Toxic Organic Management Plan?  Yes  No  N/A

If yes, Does the plan show how toxic organics are used, stored, and disposed?  Yes  No  N/A

List the date of the last revision to the TOMP: 11/26/07

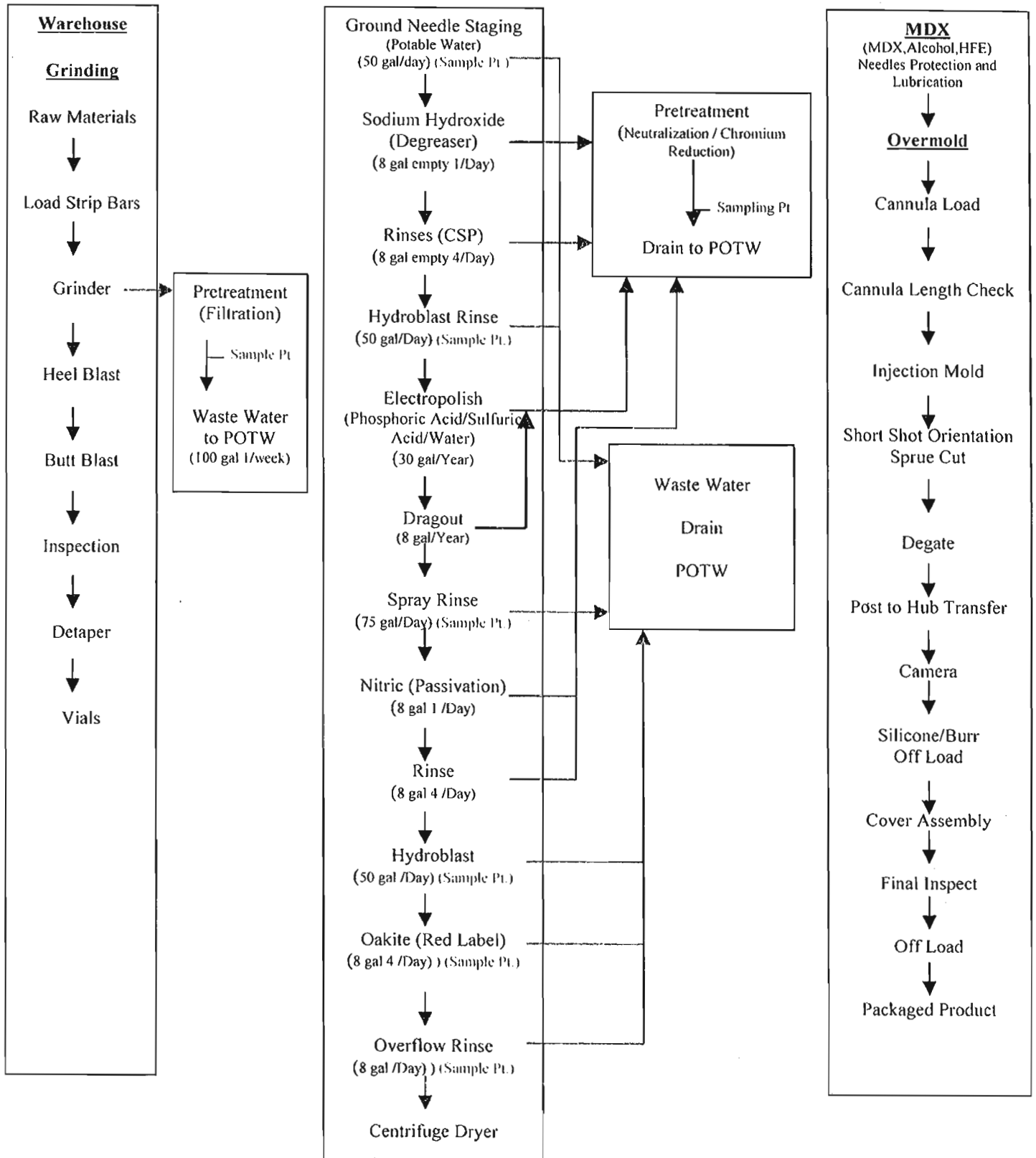
Is the TOMP being followed as written? \*In as much as this auditor could ascertain  \*Yes  No  N/A (If no, provide explanation in comments.)

If no, is there evidence that a TOMP is needed?  Yes  No  N/A (If yes, provide description of evidence in comments.)

Comments:

# Attachment A-1

## Needles (40CFR 433 Subpart A)



Waste Water goes directly to drain to POTW  
 Sample Points at Tanks prior to entering drain →  
 Pretreatment prior to going to drain to POTW →

## Needles Sampling Plan (40 CFR 433 Subpart A)

In accordance with 40 CFR Part 403.12(e) industrial users with processes regulated by categorical pretreatment standards (40 CFR Part 433, et al) are required to submit semi-annual reports to the ADEQ to demonstrate continued compliance when discharge from the regulated processes enter, can enter, or will enter a Publicly Owned Treatment Works (POTW). Reports are due February and August.

**Sampling Plan:** Sample once every 6 months. If noncompliance noted sample as needed to demonstrate compliance.

1. Sample will consist of one grab sample from pretreatment holding tank discharge point; holding tank discharge avg. 700 gal. with discharge time of 15 minutes. Pretreatment is performed on the Sodium Hydroxide bath and primary rinse water; Electropolish (Phosphoric Acid/Sulfuric Acid/Water); Nitric Acid bath and primary rinse water.
2. Sample will consist of one grab sample at the end of the shift prior to water entering drain from each separate operation: Ground Needle Staging; Hydroblast Rinse, Spray Rinse, Hydroblast Rinse, Oakite Process; Overflow rinse, filtered grinding waste water.
3. Sample effluent data to be reported semi-annually (February and August).




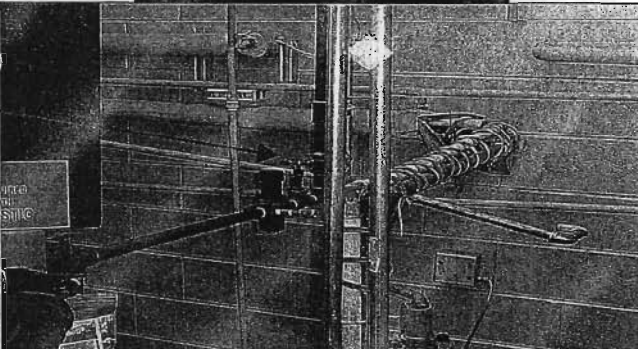
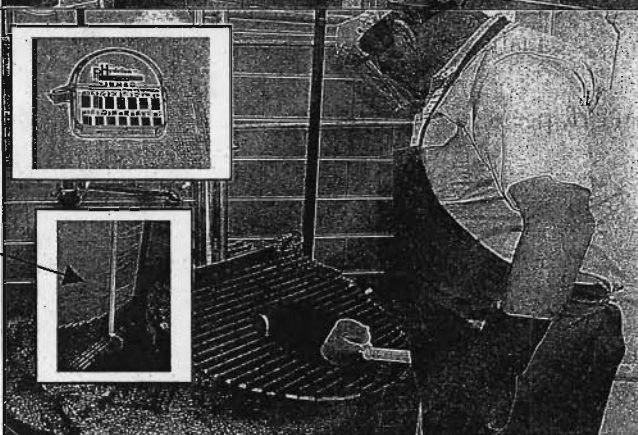


JOB TITLE <b>Needles Neutralization Tank Procedures</b>	EFFECTIVE DATE/ ENTERED BY / DATE 9-24-07   <i>Ry Pell</i> 9-24-07	<b>DM15A</b> Page 1 of 4
New    Revised X    Inactive	PREPARED BY: Jennifer Schaab 05/12/06	Max. Days Training: 30

MFG. REVIEWED BY: <i>C. Walker</i> 9/12/07	Q.M. REVIEWED BY: <i>Walley</i> 9/12/07 Equipment/Process Validation Impacted? Yes <input type="radio"/> No <input checked="" type="radio"/>	SAFETY REVIEWED BY: <i>Jim Bm</i> 9/12/07
---	--	--

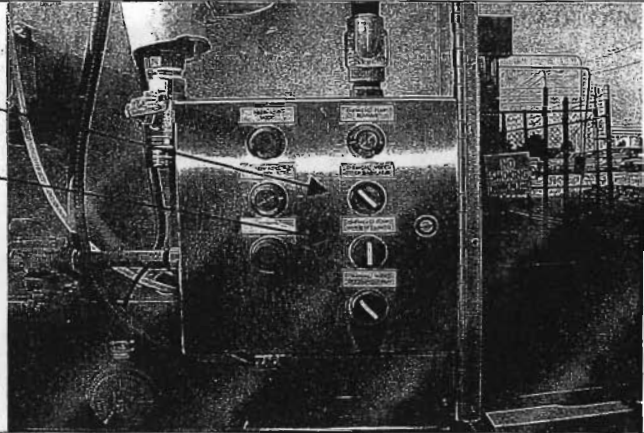
Release material to drain following the procedures outlined below.

**COPY**

<p>Put on Personal Protective Gear:</p> <ol style="list-style-type: none"> <li>a. Face Shield or Chemical Goggles</li> <li>b. Green Apron</li> <li>c. Acid Gloves</li> </ol>	
<ol style="list-style-type: none"> <li>1. Mix tank with air prior to checking pH.             <ol style="list-style-type: none"> <li>a. Turn valve on.</li> </ol> </li> </ol>	
<ol style="list-style-type: none"> <li>2. Check pH in tank using pH tape.             <ol style="list-style-type: none"> <li>a. Obtain a sample of material with sampler.</li> </ol> </li> </ol>	
<p>3. Add sulfuric acid or sodium hydroxide to tank to bring the pH to 3.0.</p> <p><b>NOTE: Sulfuric Acid lowers the pH and Sodium Hydroxide raises the pH</b></p>	

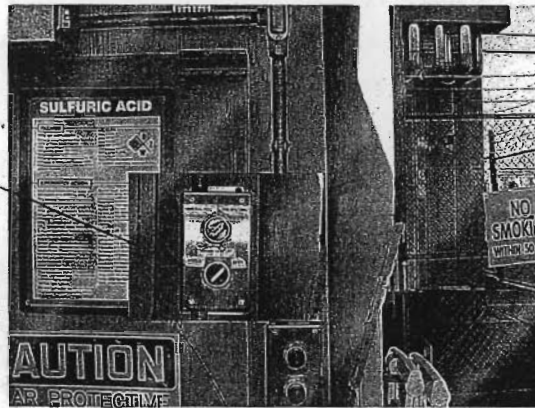
JIB TITLE <b>Needles Neutralization Tank Procedures</b>	EFFECTIVE DATE/ ENTERED BY / DATE 9-24-07   <i>Ry Kell</i> 9-24-07	<b>DM15A</b> Page 2 of 4
New    Revised X    Inactive	PREPARED BY: Jennifer Schaab 05/12/06	Max. Days Training: 30

4. To add sulfuric acid to tank.
  - a. Turn Control Panel control to "Other" on control panel
  - b. Turn Chemical Pump control to "Manual" on control panel



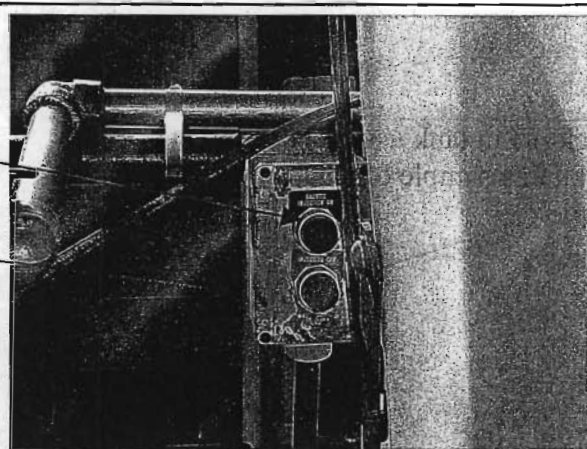
- After you are finished adding sulfuric acid:
- a. Turn Chemical Mode control to "Acid" on the control panel
  - b. Turn Chemical Pump control to "Off" on the control panel.

5. To add sodium hydroxide set the tank to the 1,000-gallon tank.

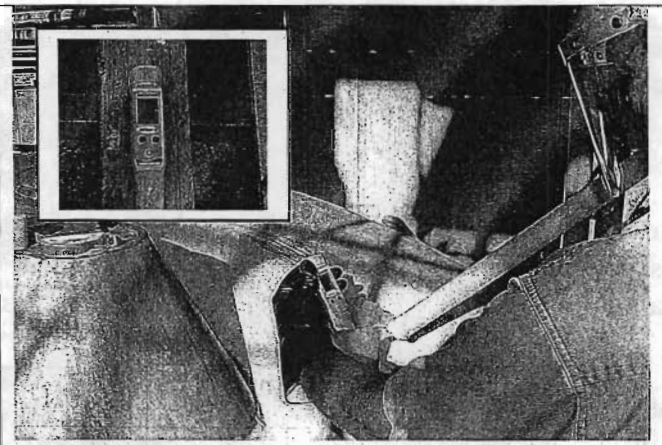


Then turn the caustic pump on.  
Control is located next to the  
caustic storage bin.

To turn off, press the red button.



6. Check ORP of material.  
 ORP should be between 250 – 300 mV.  
 a. To check ORP, pull a sample of material and insert the ORP meter.



If ORP is greater than 300 mV, add **CR-20** Reducing Agent to the tank to bring the ORP down.

Recheck ORP of material.

7. Once ORP of 250 – 300 mV is reached, the material must remain at 250 – 300 mV for **30 minutes**.

Recheck the ORP, after 30 minutes, to confirm mV value.

8. **If phosphates** are visually present (suds while being mixed) add calcium chloride. Amount determined by quantity of material that is being treated. Check calcium chloride container for correct amount. Adjust pH to 10 using sodium hydroxide. Wait **30 minutes** after pH of 10 has been reached.

Adjust pH to 8. Once the pH has reached 8, turn air off to the tank and let the liquid settle for one (1) hour.

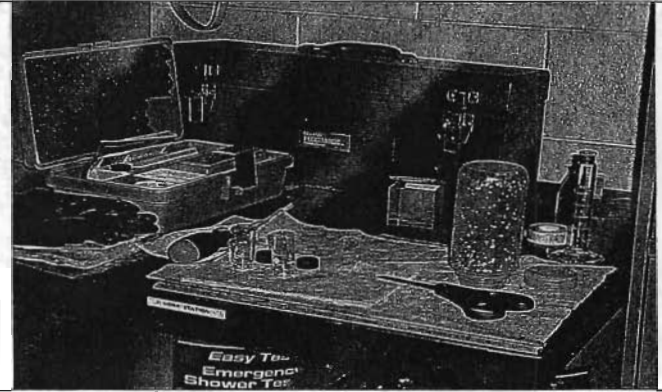
9. **If no phosphates** are visually present Adjust pH to 8. Once the pH has reached 8, turn air off to the tank and let the liquid settle for one (1) hour.

10. After one (1) hour, pull a sample with sample stick and place sample in small plastic container. Bring sample to the Testing Room.

11. Complete the Pocket Colorimeter Analysis System for Zinc Concentrate. Refer to page 32 of Instruction Manual.

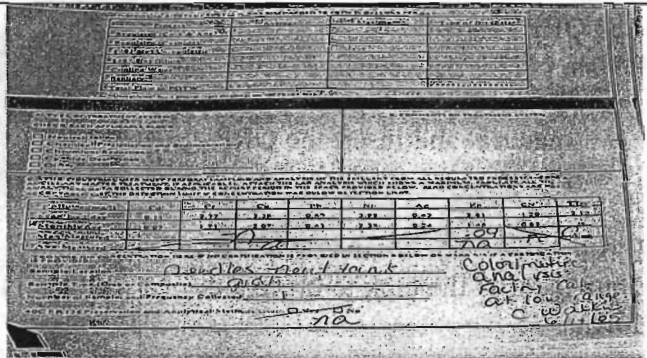
Zinc concentration must be <1.0 mg/l

**Wear safety goggles, green apron, blue nitrile medical gloves.**



12. When test pass, record zinc concentrate onto log.

When testing is complete, rinse area around Needles Neutralization tank and containers with water.



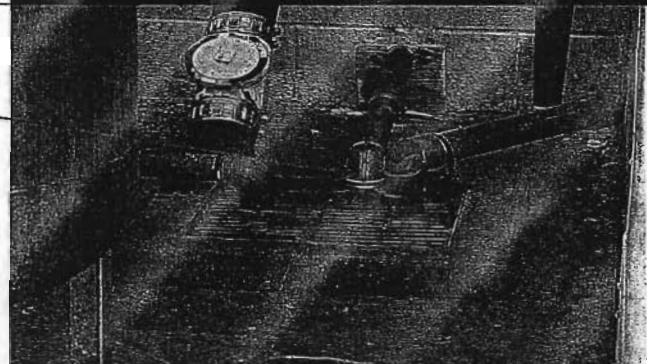
13. Material is now ready to go to the drain.  
a. To drain, turn the red valve located 3 feet from the bottom of the Neutralization tank.



14. You will see the material come out the pipe into the drain.

When material is no longer draining, shut drain valve off.

This process must be complete by 11:30 a.m. if treatment takes place in the morning or by 1530 if treatment takes place after lunch.



15. When draining is complete, read the hash marks inside the tank to see how many gallons were released into the drain.

Go to the Steam Control Room and fill out the Neutralization log. Record the gallons drained, and the pH.



**Pretreatment Industrial Inspection**

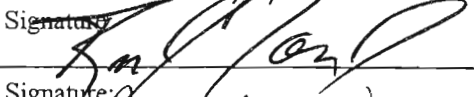

**Facility Information**

Facility Name: <b>Baxter Healthcare Cor</b>	Site Address: <b>1900 Hwy 201 North Mountain Home, AR 72653</b>
Signatory Authority (Name & Title): <b>Steve Cardin, Plant Manager</b>	Mailing Address (if different):
Phone: <b>870-424-5210</b>	
Fax: <b>870-424-5220</b>	
Address: <b>1900 Hwy 201 North Mountain Home, AR 72653</b>	Corporate Owner Name and address (if applicable): <b>Baxter International, Inc One Baxter Pkwy, Deerfield, IL</b>
Phone: <b>870-424-5336</b>	Phone: <b>(847) 948-2000</b>
Fax: <b>870-424-5220</b>	Fax: <b>(847) 946-2016</b>
Contact Person (Name & Title): <b>Carolyn Walker, Env. Admin.</b>	Corporate CEO: <b>John D. Forsyth</b>
e-mail: <b>carolyn-walker@baxter.com</b>	e-mail: <b>—</b>
Facility Permit # or ARP00 <b>1045</b>	Last Inspection Date: <b>Oct 5, 2005</b>
POTW (City) IU discharges to: <b>Mountain Home Water</b>	POTW's NPDES #AR00 <b>21211</b>
Industrial Classification: <input checked="" type="checkbox"/> Categorical	<input type="checkbox"/> Significant
If Categorical, list which CFR #(s) the facility is subject to: <b>40CFR 43 AFIN 03-00002</b>	

**Table of Contents**

I. Summary of Inspection	Page <b>2</b> of <b>10</b>
A. Inspection Objectives	
B. Inspection Analysis	
II. Pre-Inspection Meeting	Page <b>3</b> of <b>10</b>
A. General Information	
B. Facility Permits	
C. Additional Comments	
III. Attachments	"Yes" indicates item exists at the facility and attachments will be included
	"No" indicates item does not exist at the facility and attachments aren't necessary
A. Industrial Processes	yes <input checked="" type="checkbox"/> no <input type="checkbox"/> Page of
B. Pollution Prevention Activities	yes <input checked="" type="checkbox"/> no <input type="checkbox"/> Page of
C. Pretreatment System	yes <input checked="" type="checkbox"/> no <input type="checkbox"/> Page of
D. Chemical Storage	yes <input checked="" type="checkbox"/> no <input type="checkbox"/> Page of
E. Spill/Slug Control Plan	yes <input type="checkbox"/> no <input checked="" type="checkbox"/> Page of
F. Self-Monitoring/TOMP	yes <input checked="" type="checkbox"/> no <input type="checkbox"/> Page of

Comments: **Inaugural member of EPA National Environmental Performance Track & Runner-Up for ADEQ "THE ENVY of ARKANSAS" Award**

Inspector's Name (Print): <b>Rufus Torrence</b>	Signature: 
IU Rep's Name (Print): <b>Carolyn Walker</b>	Signature: 
Date and Time Inspection Ended: <b>8-23-06 @ 11:02 am</b>	



**I. Summary of Inspection**

**A. Inspection and Objective (Complete Before Inspection)**

<input type="checkbox"/> Permit Renewal	<input checked="" type="checkbox"/> Annual - <i>B<sub>i</sub></i>	<input type="checkbox"/> Spill/Slug	<input type="checkbox"/> Unscheduled
<input type="checkbox"/> New Construction	<input type="checkbox"/> Noncompliance	<input type="checkbox"/> Follow-up	<input type="checkbox"/> Complaint

Inspection Objective(s)  
*Compliance Assurance*

Checklist of items to be reviewed and/or visually inspected:

<input type="checkbox"/> Pre-inspection Meeting	<input type="checkbox"/> Permit Conditions	<input type="checkbox"/> Safety Concerns
<input type="checkbox"/> Process Inspection	<input type="checkbox"/> Pretreatment Process	<input type="checkbox"/> TOMP
<input type="checkbox"/> Chemical Storage	<input type="checkbox"/> Discharge point(s)	<input type="checkbox"/> Spills/Slug Control Plan
<input type="checkbox"/> Records Review	<input type="checkbox"/> RCRA information	<input type="checkbox"/> Process/Flow/Pretreatment Schematics
<input type="checkbox"/> IU sampling procedures	<input type="checkbox"/> Flow/pH Meter(s)	<input type="checkbox"/> Calibration Records
<input type="checkbox"/> MSDS Inventory List	<input type="checkbox"/> New MSDS	<input type="checkbox"/>

Comments:

**B. Inspection Analysis**

Were there any deficiencies/violations identified and noted during the inspection?  Yes  No

Provide a brief narrative of deficiencies/violations or other concerns in the following areas:

Records Review

---

---

Process Area(s)

---

---

Pretreatment System

---

---

Self Monitoring Procedures

---

---

Diversion/Sewer Meters

---

---

Spill/Slug Control Plan

---

---

Sampling Point

---

---

Chemical Storage

---

---

## II. Pre-Inspection Meeting

### A. General Information

Date and Time Inspection Started: <b>8-23-06 @ 10:00 am</b>		SIC code(s): <b>3841</b>
IU Reps/Titles <b>Carolyn Walker</b>		Control Authority Reps/Titles <b>Rufus Torrence, Pret Eng</b>
End product(s): <b>Medical Apparatus</b>		Approx. # of units produced: <b>Varies</b>
Days of Operation: <b>Sun - Sat</b>	Days of Production (if different): <b>—</b>	
Hours of Operation: <b>24 hrs / day</b>	Hours of Production (if different): <b>—</b>	
Shift 1, hrs <b>7:30</b> to <b>16:00</b>	Shift 2, hrs <b>16:00</b> to <b>24:00</b>	Shift 3, hrs <b>24:00</b> to <b>07:30</b>
# of Employees: <b>1058-</b>	Peak Mos.: <b>N/A</b>	"Off" Mos.: <b>N/A</b>
Are there any scheduled plant shutdowns? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A <input type="checkbox"/> If yes, when? <b>1<sup>st</sup> week July 4<sup>th</sup> thru Dec</b>		
Are there designated plant clean-up days? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A <input type="checkbox"/> If yes, when? <b>See above</b>		
Is the facility currently in compliance with all pretreatment reporting requirements and limits? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>		
If No, explain:		
Are there any Special Entry Procedures for the Discharge/Sample point locations? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>		
If Yes, explain:		
Are there any Safety Concerns or Identified Hazards that the inspector should be aware of? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		
If Yes, explain:		
<b>Has there been any changes since the last inspection regarding the following items:</b>		
Plant/flow/process layout? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, obtain copy of updated schematic for facility file.		
Processes? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain:		
Production Levels? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain:		
Raw materials? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain:		
Flow rates? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain:		
Are regulated and non-regulated wastestreams combined?	yes <input checked="" type="checkbox"/>	no <input type="checkbox"/>
Prior to Pretreatment System?	yes <input type="checkbox"/>	no <input checked="" type="checkbox"/> N/A <input type="checkbox"/>
If Yes, was the CWF used to calculate limits?	yes <input type="checkbox"/>	no <input type="checkbox"/>
Prior to connection to the POTW sanitary sewer?	yes <input checked="" type="checkbox"/>	no <input type="checkbox"/> N/A <input type="checkbox"/>
At connection to sanitary sewer?	yes <input type="checkbox"/>	no <input type="checkbox"/> N/A <input checked="" type="checkbox"/>
Production and flows verified for Production-Based Standards?	yes <input type="checkbox"/>	no <input checked="" type="checkbox"/> N/A <input type="checkbox"/>
What is the current avg. production rate and process flow?	<b>N/A</b>	
Is the prod. rate or flow substantially different (+/- 20%) from those used in calculating limits?	yes <input type="checkbox"/>	no <input type="checkbox"/> <b>N/A</b>



B. Facility Permits

Permit Type	Permit No.	Expiration Date
Air	0544 - AOP - R5	
RCRA	ARD005935986	
NPDES	ARR00A618	
Other		

C. Additional Comments

(Note which section or attachment comments are regarding)

① Sampled Raw Wastewater  
with high pH (near 14)

**Attachment A: Industrial Process(es)**

List process(es) generating wastewater. Note if it's categorical (federally regulated w/pretreatment limits) or not

1. <u>Needle Sharpening</u>	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	4.	Yes <input type="checkbox"/> No <input type="checkbox"/>
2. <u>Plastic Mfg</u>	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	5.	Yes <input type="checkbox"/> No <input type="checkbox"/>
3.	Yes <input type="checkbox"/> No <input type="checkbox"/>	6.	Yes <input type="checkbox"/> No <input type="checkbox"/>

Were processes visually inspected? Yes  No  N/A

Brief description of process(es):

Needles: Cannula trocars made of 304 Stainless Steel are ground on one end to produce the sharp point

Plastic Mfg: Plastic extrusion

General observations of facility's indoor housekeeping: OK Hospital Clean

General observations of area outside facility's building: OK Excellent

Check all sources of wastewater being discharged into the City's collection system. Indicate avg. gal/day, measured (M) or estimated (E). If batch (B) discharged, list frequency and volume (1000 gal/month, e.g.).

<input type="checkbox"/> Process Rinse Overflows	<input type="checkbox"/> Equip. Cleanup	<input checked="" type="checkbox"/> Floor Cleanup 1000 (E)	<input type="checkbox"/> Spent Bath Solutions
<input type="checkbox"/> Product Cleaning 19360 (E)	<input checked="" type="checkbox"/> Forklifts Maint./Wash see floor cleanup	<input type="checkbox"/> Tank Dragout	<input type="checkbox"/> Air Pollution Devices
<input checked="" type="checkbox"/> Boiler Blowdown 5000 (E)	<input checked="" type="checkbox"/> Spent Rinse Tanks 60 (E)	<input type="checkbox"/> Equipment Coolants	<input checked="" type="checkbox"/> Non-Contact Cooling Water 120,000 (E)
<input type="checkbox"/> Stormwater	<input checked="" type="checkbox"/> Laundry 24,400 (E)	<input type="checkbox"/> 40,800 (E)	<input checked="" type="checkbox"/> 300 (E)

List Major Raw Materials and Chemicals used:

SS Needle Blanks  
Sodium Hydroxide  
Sulfuric Acid  
Phosphoric Acid  
Nitric Acid

Check Waste Stream Pollutants of Concern from Process(es)

<input type="checkbox"/> BOD	<input checked="" type="checkbox"/> CN <sup>-</sup>	<input checked="" type="checkbox"/> Metals (List) Cd, Cr, Cu, Pb, Ni, Ag, Zn	<input type="checkbox"/> Solvents (List)
<input type="checkbox"/> TSS	<input type="checkbox"/> Cl <sub>2</sub>		
<input type="checkbox"/> O&G	<input type="checkbox"/> S <sup>-</sup>		
<input type="checkbox"/> pH	<input type="checkbox"/>		

Are there floor drains in the Process area?  Yes  No If yes list number and the location of all floor drains:

**Attachment B: Pollution Prevention (P2) / Recycling Activities**

Does the facility have a written P2 Plan? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>	
Does this facility practice P2? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Environmental Management System in place? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
ISO Certified? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> <span style="float:right; font-family: cursive;">9001 &amp; 14001</span>	
Written Standard Operating Procedures? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Preventative Maintenance Program Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> (hydraulic systems, valves, pumps, etc)	
Explain:	
Water Reuse: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Cost Accounting to Track Savings: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Inventory Control / "Green Purchasing": Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> (lean manufacturing/"env. friendly purchasing", etc)	
Explain:	
Employee Training: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Spent Solvent Reclamation? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Recycle Paper, Aluminum, Boxes, and Pallets? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Recycle Waste Oil, Solvents, and Lubricants? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Other Activities	
P2 Equipment/Practices in use:	
<input checked="" type="checkbox"/> Overflow Alarms	<input type="checkbox"/> Aqueous Cleaning Solutions
<input type="checkbox"/> Fog Spray Rinsing	<input type="checkbox"/> Countercurrent Rinsing
<input type="checkbox"/> Dragout Collection Trays	<input type="checkbox"/> Seal-Less Pumps
<input type="checkbox"/> Air Jets to Blow Parts Dry	<input checked="" type="checkbox"/> Secondary Containment of Process Solutions
<input type="checkbox"/> Aqueous Paint Stripping Solutions	<input type="checkbox"/> Bead Blasting to Remove Paint
<input checked="" type="checkbox"/> Water Soluble Cutting Fluids	<input type="checkbox"/> Recycle Overspray
<input type="checkbox"/> In-Process Recycle (Ion Exchange, Reverse Osmosis)	<input type="checkbox"/> Conductivity Meters
<input type="checkbox"/> Dead Rinse Tanks	<input type="checkbox"/> Bath / Rinse Filtration

**Attachment C: Pretreatment System**

Are wastestreams segregated before pretreatment?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
Are they pretreated prior to discharge to the sanitary sewer?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
Was the pretreatment system visually inspected during this visit?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A

Check which of the following are utilized for pretreatment prior to discharge to sanitary sewer:

<input type="checkbox"/> Dissolved air floatation	<input type="checkbox"/> Membrane Tech.	<input type="checkbox"/> Ion Exchange	<input type="checkbox"/> Biological Treatment
<input type="checkbox"/> Centrifugation	<input type="checkbox"/> Flow Equalization	<input type="checkbox"/> Ozonation	<input type="checkbox"/> Chlorinating
<input checked="" type="checkbox"/> Chemical Precipitation	<input type="checkbox"/> Oil/Water Separation	<input type="checkbox"/> Reverse Osmosis	<input type="checkbox"/> Grit Removal
<input type="checkbox"/> Sludge Filter Press	<input type="checkbox"/> Grease Trap	<input type="checkbox"/> Screen	<input type="checkbox"/> Solvent Separation
<input checked="" type="checkbox"/> pH Adjustment	<input type="checkbox"/> Sand Trap	<input type="checkbox"/> Sedimentation	<input type="checkbox"/> Silver Recovery
<input type="checkbox"/> Belt/Disk Oil Skimmer	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Provide Brief Description of Pretreatment System (leaks, cleanliness, equipment not in working order):

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Does the description match the schematic currently on file?  Yes  No  N/A

System Operator(s) Name:

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Does discharge permit require licensed operator?  Yes  No  N/A

Is the System Operator(s) licensed by the State of Arkansas (per Reg. # 3?)  Yes  No  N/A

List Name(s) and License classification:

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Is training provided to the Pretreatment System Operator(s)?  Yes  No  N/A

If Yes, list type and frequency:

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Is the discharge from the Pretreatment System?  Batch  Continuous  Combination

If any discharges are batch type or combination, describe the following:

Volume of each batch: 350 gallons per week

Describe process from which batch originated (spent bath, e.g.):

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Approximate duration of batch discharge:

Meter Type	Calibration Procedure and Frequency	Comments (Totalizer Reading)
N/A	N/A	

**Attachment D: Chemical Storage Area(s)**

Does the facility have a designated chemical storage area(s)?  Yes  No

Was this area(s) visually inspected?  Yes  No  N/A

Describe Chemical Storage Area(s)	Are there floor drains in this area?	If yes, where does this drain lead to?
1. Raw Material Chemical	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input type="checkbox"/> Storm Sewer
2.	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input type="checkbox"/> Storm Sewer
3.	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input type="checkbox"/> Storm Sewer
4.	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input type="checkbox"/> Storm Sewer

Does the Chemical Storage Area(s) contain any of the following?

- |  |  |
|--|--|
| <input checked="" type="checkbox"/> Dikes, Berms for Containment               | <input type="checkbox"/> Plugs for Floor Drains                      |
| <input type="checkbox"/> Secondary Tanks for Holding                           | <input type="checkbox"/> Premix (low) Concentrations                 |
| <input type="checkbox"/> Alarms  | <input checked="" type="checkbox"/> Chain restraints, limited access |
| <input checked="" type="checkbox"/> Spills Control Kits for Cleanup            | <input type="checkbox"/> Notification Procedures                     |
| <input checked="" type="checkbox"/> Chemical desegregation within Storage Area | <input type="checkbox"/> Other                                       |

Chemical Inventory List (MSDS) on file?  Yes  No  N/A

Were any new MSDS reviewed during the Inspection?  Yes  No  N/A

If yes, list below:

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Chemical storage comments:

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Chemical handling procedures (totes, dolly, buckets, hardline, etc):

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**Attachment E: Spill/Slug Control Plan**

Does the facility have a Spill/Slug control plan?	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no
If yes are the following: 403.8(f)(2)(v)(A-D) requirements in place?	
Is the spill/slug control plan <2 years old?	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
(A) Describes discharge practices including non routine batch (slug) discharges	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
(B) Describes storage and handling of chemicals	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
(C) Procedures for immediate notification to POTW of slug discharges	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
(D) 1. Describes measures for controlling toxic/hazardous pollutants	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
2. Describes procedures and equipment for emergency response	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
3. Describes follow-up to limit damage suffered by POTW or environment	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
4. Does the facility have Spill/Slug Notification Procedures posted?	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
5. Are worker personnel provided training in the event of a spill or slug discharge?	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
If no:	
Does the facility have Spill/Slug Notification Procedures posted?	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no
Is it posted in areas where chemicals are used and stored?	<input type="checkbox"/> yes <input type="checkbox"/> no
If Yes how many?	
Are appropriate personnel provided training in the event of a spill or slug discharge?	<input checked="" type="checkbox"/> yes <input type="checkbox"/> no
Have there been any non-routine, episodic discharges or chemical spills in the past year?	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no
(Briefly Describe, Include Dates)	
Was the City notified of these occurrences? <input type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A	
<b>Visual Inspection of Discharge Lines/Points</b>	
Provide description of manhole condition and flow channel of the following where applicable:	
Sampling / Monitoring Point	
Total Flow Monitoring Point	
Upstream Manhole	
Point of Connection:	

**Attachment F: Self-Monitoring & if CFR 433, TTO/TOMP Requirements**

Have Operator (or person collecting the sample) to describe how composite and grab samples are collected and preserved. Record descriptions. Include name of individual and title.

Where is the sample point located?

<input type="checkbox"/> End of Process	<input checked="" type="checkbox"/> Pretreatment Effluent	<input type="checkbox"/> Total Flow
<input type="checkbox"/> Combined Flow	<input type="checkbox"/> Metered Flow	<input type="checkbox"/> Flow Actuator
<input type="checkbox"/> Private Manhole	<input type="checkbox"/> Utility Manhole	<input type="checkbox"/> Advance Notice Required
<input type="checkbox"/> Safety Hazards Identified	<input type="checkbox"/>	<input type="checkbox"/>

Is the Sample Collection Site Adequate?  Yes  No  N/A

**Does the facility rep. request a split sample on this sampling/inspection?**  Yes  No

Does the facility perform self-monitoring tests in-house?  Yes  No  N/A

If no, record the name and address of Contract Lab: *American Interplex*

Automatic Sampler  or Manual

IU Self-Monitoring Results reviewed:  Yes  No  N/A

Is the Contract Lab certified by ADEQ for test parameters?  Yes  No  N/A

Dates and Times of Sample Analysis Recorded?  Yes  No  N/A

Correct Methods Used for Test Analysis (Refer To 40CFR Part 136)  Yes  No  N/A

EPA recommended holding times being met (Refer to 40CFR Part 136)  Yes  No  N/A

Chain of Custody Records for Self-Monitoring Samples Reviewed  Yes  No  N/A

Were correct Sample Types Collected  Yes  No  N/A

Dates and times of Sample Collection Recorded?  Yes  No  N/A

Were Samples preserved correctly (refer to 40CFR Part 136)  Yes  No  N/A

Were Self Monitoring records on file for past 3 years?  Yes  No  N/A

List the parameters the facility monitors and the frequency:

<input checked="" type="checkbox"/> Cd(t)	<input checked="" type="checkbox"/> Cu(t)	<input checked="" type="checkbox"/> Cr(t)	<input checked="" type="checkbox"/> Ni(t)	<input checked="" type="checkbox"/> Pb(t)
<input checked="" type="checkbox"/> Ag(t)	<input checked="" type="checkbox"/> Zn(t)	<input type="checkbox"/> pH	<input checked="" type="checkbox"/> CN'(t)	<input type="checkbox"/> CN'(a-c)
<input type="checkbox"/> TTO-Vol	<input type="checkbox"/> TTO-B/N	<input type="checkbox"/> TTO-A.E.	<input type="checkbox"/> TTO-Pest	<input type="checkbox"/> Cr(hex)
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**Toxic Organic Management Plan (TOMP) for Metal Finishers under CFR 433**

How does the IU report TTO?  Analysis  Certification Statement

Does the facility have a Toxic Organic Management Plan?  Yes  No  N/A

If yes, Does the plan show how toxic organics are used, stored, and disposed?  Yes  No  N/A

List the date of the last revision to the TOMP: *8-23-05*

Is the TOMP being followed as written?  Yes  No  N/A (If no, provide explanation in comments.)

If no, is there evidence that a TOMP is needed?  Yes  No  N/A (If yes, provide description of evidence in comments.)

Comments: